



**COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM**

STATE ONLY SYNTHETIC MINOR OPERATING PERMIT

Issue Date: March 24, 2026

Effective Date: March 24, 2026

Expiration Date: March 28, 2029

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 48-00047

Synthetic Minor

Federal Tax Id - Plant Code: 23-0695693-15

Owner Information

Name: HIGHWAY MATERIALS LLC
Mailing Address: 409 STENTON AVE
FLOURTOWN, PA 19031-1327

Plant Information

Plant: HIGHWAY MATERIALS INC/NAZARETH ASPHALT PLT
Location: 48 Northampton County 48933 Upper Nazareth Township
SIC Code: 2951 Manufacturing - Asphalt Paving Mixtures And Blocks

Responsible Official

Name: MIKE SULLIVAN
Title: VICE PRESIDENT/GEN. MGR.
Phone: (570) 807 - 6137 Email: Mike.sullivan@heidelbergmaterials.com

Permit Contact Person

Name: HEATH BROWN
Title: ENVIRONMENTAL MANAGER
Phone: (610) 832 - 8000 Email: hbrown@highwaymaterials.com

[Signature] _____
MARK J. WEJKSZNER, NORTHEAST REGION AIR PROGRAM MANAGER



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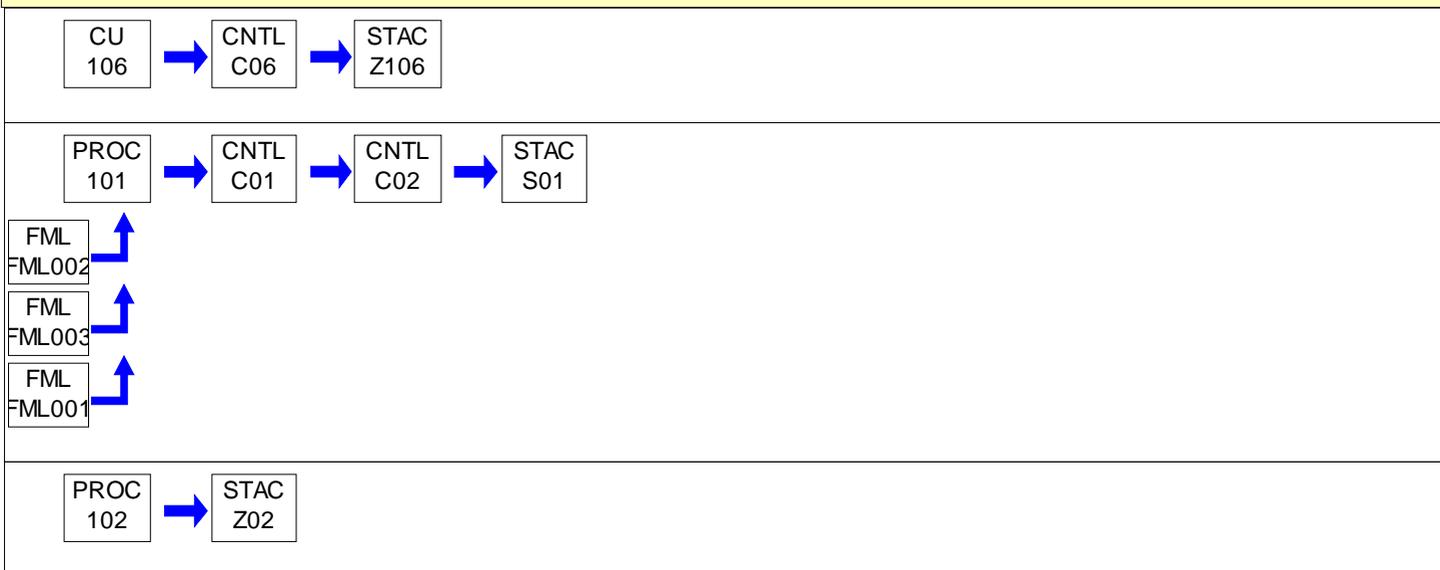
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Source ID	Source Name	Capacity/Throughput	Fuel/Material
106	PORTABLE CRUSHER AND ENGINES GP3/GP9 48-037		
101	HOT MIX ASPHALT BATCH PLANT-ROTARY DRYER		
102	ASPHALT STORAGE TANKS (2) W/ ELEC HEATER		
103	HOT ELEVATORS, SCREENS, BINS, ETC.		
104	COLD AGGREGATE BINS		
105	FINE/COARSE AGGREGATE STORAGE PILES		
109	PORTABLE CRUSHER AND ENGINES GP3/GP9 48-037		
C01	ASPHALT PLANT KNOCKOUT BOX		
C02	ASPHALT PLANT BAGHOUSE FABRIC FILTER		
C06	WET SUPPRESSION FOR PORTABLE CRUSHER		
C07	WATER SPRAYS		
C09	WET SUPPRESSION FOR PORTABLE CRUSHER		
FML001	PROPANE		
FML002	NATURAL GAS		
FML003	NO.2 FUEL OIL, NO.4 FUEL OIL, NO.5 FUEL OIL, WDLF		
S01	BAGHOUSE STACK		
Z02	FUGITIVE EMISSIONS		
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PERMIT MAPS

**PERMIT MAPS**

PROC
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Z03

PROC
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Z04

PROC
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Z05

PROC
109 → CNTL
C09 → STAC
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**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]**Operating Permit Duration.**

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]**Permit Renewal.**

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]**Operating Permit Fees under Subchapter F.**

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
- (1) For a synthetic minor facility, a fee equal to:
- (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
 - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
 - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.
- (2) For a facility that is not a synthetic minor, a fee equal to:

**SECTION B. General State Only Requirements**

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]**Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]**Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]**Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

- (1) Enforcement action

**SECTION B. General State Only Requirements**

(2) Permit termination, revocation and reissuance or modification

(3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]**Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]**Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]**Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]**Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless

**SECTION B. General State Only Requirements**

precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]**Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]**De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

**SECTION B. General State Only Requirements**

- (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
- (4) Space heaters which heat by direct heat transfer.
- (5) Laboratory equipment used exclusively for chemical or physical analysis.
- (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
- (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
- (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]**Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)
- (6) Section 127.462 (relating to minor operating permit modifications)
- (7) Subchapter H (relating to general plan approvals and general operating permits)

**SECTION B. General State Only Requirements****#015 [25 Pa. Code § 127.11a]****Reactivation of Sources**

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]**Health Risk-based Emission Standards and Operating Practice Requirements.**

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]**Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]**Reporting Requirements.**

- (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.
- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:
- Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)
- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

**SECTION B. General State Only Requirements****#019 [25 Pa. Code §§ 127.441(c) & 135.5]****Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]**Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]**Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]**Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

#023 [25 Pa. Code § 121.7]**Prohibition of Air Pollution**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. §§ 4001-4015).

**SECTION B. General State Only Requirements****#024 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#025 [25 Pa. Code §135.4]**Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

(a) No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) Blasting in open pit mines. Emissions from drilling are not considered as emissions from blasting.
- (8) N/A.
- (9) Sources and classes of sources other than those identified in paragraphs (1)-(7), for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (i) the emissions are of minor significance with respect to causing air pollution; and
 - (ii) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

002 [25 Pa. Code §123.2]**Fugitive particulate matter**

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in SECTION C - Condition #001 if the emissions are visible at the point the emissions pass outside the person's property.

003 [25 Pa. Code §123.31]**Limitations****MALODOR EMISSIONS**

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

004 [25 Pa. Code §123.41]**Limitations****VISIBLE EMISSIONS**

(a) A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

005 [25 Pa. Code §123.42]**Exceptions**

(a) The limitations of SECTION C - Condition #004 (relating to limitations) shall not apply to a visible emission in any of the following instances:

**SECTION C. Site Level Requirements**

- (1) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) When the emission results from sources specified in SECTION C - Condition #001 (relating to prohibition of certain fugitive emissions).
- (4) When arising from the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.

Fuel Restriction(s).

006 [25 Pa. Code §127.441]
Operating permit terms and conditions.

The facility will maintain Synthetic Minor status by only using #2, #4, #5, natural gas, propane, and WDLF.

Throughput Restriction(s).

007 [25 Pa. Code §127.441]
Operating permit terms and conditions.

The facility will maintain Synthetic Minor status by limiting the throughput to 495,000 tons of finished asphalt.

II. TESTING REQUIREMENTS.

008 [25 Pa. Code §139.1]
Sampling facilities.

If requested by the Department, the permittee shall conduct performance (stack) tests in accordance with the applicable provisions of Chapter 139 of the Rules and Regulations of the Department. The permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on such source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

009 [25 Pa. Code §139.11]
General requirements.

(a) The following are applicable to source tests for determining emissions from stationary sources:

- (1) Performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.
- (2) The Department will consider for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum all of the following:
 - (i) A thorough source description, including a description of any air cleaning devices and the flue.
 - (ii) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature, and other conditions which may affect emissions from the process.
 - (iii) The location of the sampling ports.
 - (iv) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage CO, CO₂, O₂ and N₂), static and barometric pressures.
 - (v) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
 - (vi) Laboratory procedures and results.
 - (vii) Calculated results.

**SECTION C. Site Level Requirements****III. MONITORING REQUIREMENTS.****# 010 [25 Pa. Code §123.43]****Measuring techniques**

(a) Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified, to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

011 [25 Pa. Code §127.441]**Operating permit terms and conditions.****VISIBLE, FUGITIVE, AND MALODOR EMISSIONS**

(a) The permittee shall conduct weekly inspections of the facility perimeter, during daylight hours when the plant is in operation, to detect visible, fugitive, and malodor emissions as follows:

- (1) Visible emissions in excess of the limits stated in SECTION C - Condition #004.
 - (i) Visible emissions may be measured according to the methods specified in SECTION C - Condition #010, or alternatively, plant personnel who observe any visible emissions (i.e. emissions in excess of 0% opacity) will report the incident of visible emissions to the Department within four (4) hours of each incident and make arrangements for a certified observer to verify the opacity of the emissions.
- (2) The presence of fugitive emissions visible beyond the boundaries of the facility, as stated in SECTION C - Condition #002.
- (3) The presence of malodor emissions beyond the boundaries of the facility, as stated in SECTION C - Condition #003.

IV. RECORDKEEPING REQUIREMENTS.**# 012 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall keep a logbook of weekly facility inspections performed. The logbook shall include the name of the company representative performing the inspections, any instances of exceedances of visible emissions limitations, visible fugitive emissions limitations and malodorous air emission limitations, and the name of the manager informed if a potential exceedance is observed. The permittee shall also record any and all corrective action(s) taken to abate each recorded deviation to prevent future occurrences.

(b) The records shall be kept for a five (5) year period and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.**# 013 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The company, within one (1) hour of discovery of an occurrence, shall notify the Department, at 610-861-2070, of any malfunction, recordkeeping and reporting errors, or other possible non-compliance issues, which result in, or may possibly be resulting in, the emission of air contaminants in excess of the limitations specified in, or established pursuant to, any applicable rule or regulations contained in Article III of the Rules and Regulations of the Department of Environmental Protection.

(b) A written report shall be submitted to the Department within five (5) working days following the incident describing the malfunction, recordkeeping, and reporting error or other non-compliance issue and the corrective actions being taken. The Department may take enforcement action for any violations of the applicable standards.

**SECTION C. Site Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 014 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

(a) A person responsible for any source specified in SECTION C - Condition #001 shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
- (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

015 [25 Pa. Code §129.14]**Open burning operations**

(a) Air basins. No person may permit the open burning of material in an air basin.

(b) Exceptions: The requirements of subsection (a) do not apply where the open burning operations result from:

- (1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.
- (2) A fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.
- (3) A fire set for the prevention and control of disease or pests, when approved by the Department.
- (4) A fire set in conjunction with the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.
- (5) A fire set for the purpose of burning domestic refuse, when the fire is on the premises of a structure occupied solely as a dwelling by two families or less and when the refuse results from the normal occupancy of such structure.
- (6) A fire set solely for recreational or ceremonial purposes.
- (7) A fire set solely for cooking food.

(c) Clearing and grubbing wastes. The following is applicable to clearing and grubbing wastes:

- (1) As used in this subsection the following terms shall have the following meanings:

Air curtain destructor -- A mechanical device which forcefully projects a curtain of air across a pit in which open burning is being conducted so that combustion efficiency is increased and smoke and other particulate matter are contained.

Clearing and grubbing wastes -- Trees, shrubs, and other native vegetation which are cleared from land during or prior to the process of construction. The term does not include demolition wastes and dirt laden roots.

(2) Subsection (a) notwithstanding, clearing and grubbing wastes may be burned in a basin subject to the following requirements:

- (i) Air curtain destructors shall be used when burning clearing and grubbing wastes.
- (ii) Each proposed use of air curtain destructors shall be reviewed and approved by the Department in writing with respect to equipment arrangement, design and existing environmental conditions prior to commencement of burning. Proposals approved under this subparagraph need not obtain plan approval or operating permits under Chapter 127 (relating to construction modification, reactivation and operation of sources).
- (iii) Approval for use of an air curtain destructor at one site may be granted for a specified period not to exceed 3 months, but may be extended for additional limited periods upon further approval by the Department.
- (iv) The Department reserves the right to rescind approval granted if a determination by the Department indicates that an air pollution problem exists.

(3) During an air pollution episode, open burning is limited by Chapter 137 (relating to air pollution episodes) and shall cease as specified in such chapter.

**SECTION C. Site Level Requirements****VII. ADDITIONAL REQUIREMENTS.**

016 [25 Pa. Code §121.7]
Prohibition of air pollution.

The permittee shall not permit air pollution as that term is defined in the Pennsylvania Air Pollution Control Act (35P.S.Sections 4001 through 4015).

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: 106

Source Name: PORTABLE CRUSHER AND ENGINES GP3/GP9 48-037

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 03

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

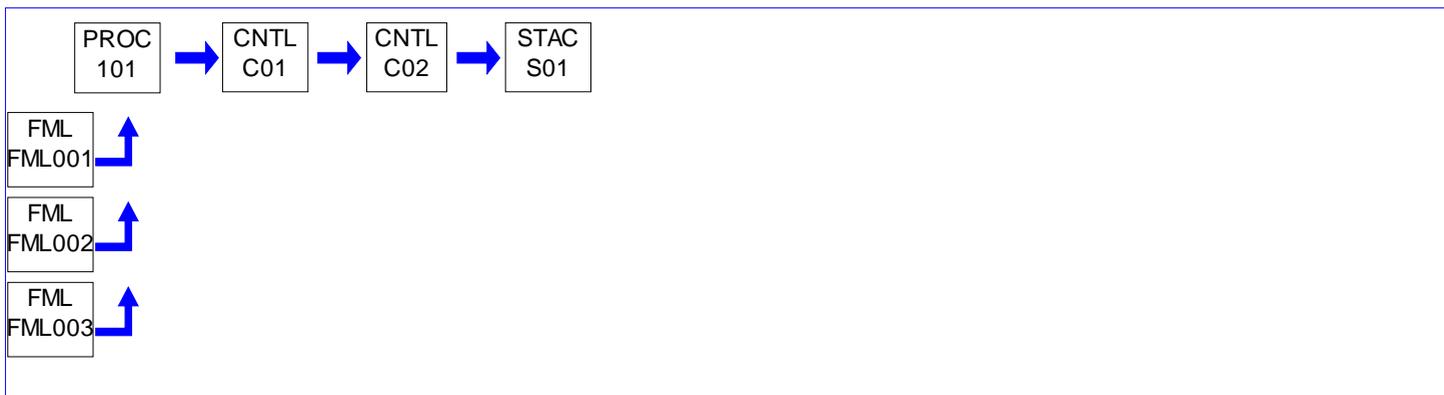
**SECTION D. Source Level Requirements**

Source ID: 101

Source Name: HOT MIX ASPHALT BATCH PLANT-ROTARY DRYER

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The use of any roadways and/or any material stockpiling operations associated with the aforementioned sources shall not result in the emission of fugitive particulate matter in excess of the limitations specified in Section 123.2 of Chapter 123 of the Rules and Regulations of the Department of Environmental Protection.

002 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

(a) Pursuant to the Best Available Control Technology provisions of 25 Pa. Code, Chapter 127, this Source ID No.101 is subject to the following air contaminant emission limitations:

(i) Total Particulate (including PM10) - 0.02 grains per dscf from the processes.

(b) The maximum hot mix asphalt (HMA) production at this facility shall not exceed 500,000 tons/year on a 12-month rolling sum. Compliance with this limit will be demonstrated by recording the amount of HMA produced daily and monthly.

(c) Pursuant to the provisions of 25 Pa. Code, Section 123.31, any malodorous air contaminants from any sources shall not be detected outside the plant property line at any time.

(d) The owner or operator is approved to burn the following fuels under this Operating Permit:

- (1) Propane.
- (2) Natural gas.
- (3) No.2 fuel oil.
- (4) No.4, No.5 fuel oil.
- (5) On-specification waste-derived liquid fuel ("WDLF").

(e) The owner or operator may not use a fuel to fire a burner at the plant that exceeds the sulfur limits stated below:

- (1) For No.2 fuel oil =0.3%, by weight.
- (2) For No.4, No.5 fuel oil and WDLF =0.5%, by weight.

(f) Fuel analysis records shall be used to demonstrate compliance with the above sulfur limitations. For each shipment of any liquid fuel, fuel sulfur content shall also be demonstrated by providing the supplier's fuel certification for the type of fuel received.

(g) The owner or operator shall not accept at the facility any WDLF which is represented by the oil supplier as failing to

**SECTION D. Source Level Requirements**

meet following standards, or for which the facility does not have documentation from the waste oil supplier verifying the following acceptable standards:

Sulfur 0.05% (by weight)
 Btu =8000 btu/lb
 Flashpoint =100°F;
 Total Halogens (TX) 1000 ppmw
 Lead 100 ppmw
 Arsenic 5 ppmw
 Cadmium 2 ppmw
 Chromium 10 ppmw
 PCBs Not Detectable
 Ash 1.0% (by weight)

(h) The following analytical techniques and methods, or alternative methods approved in writing by the Department, will be accepted for the analyses required by this Operating Permit.

(1) Constituent Analytical Technique

Arsenic EPA Method 6010, 6020, 7010, 7061, or 7062
 Cadmium EPA Method 6010, 6020, 7000 or 7010
 Chromium EPA Method 6010, 7000 or 7010
 Lead EPA Method 6010, 7000 or 7010
 PCBs EPA Method 8082
 TX EPA Method 9075, 9076, or 9077
 Flash Point EPA Method 1010 or ASTM D93
 Ash ASTM D482
 Sulfur ASTM D3227, D1552, D4294, or D129

(i) The owner or operator may not blend WDLF into existing fuel or burn WDLF by itself unless an analysis has been performed for the specified constituents and a copy of the analysis is available demonstrating that none of the levels cited in this Condition are exceeded before it is fired as fuel for the dryer. For each shipment of WDLF, a fuel specification sheet shall be obtained from the supplier. All such documents shall be kept at the facility for a period of three (3) years and shall be made available to the Department upon request.

(j) Prior to accepting each shipment of WDLF delivered to the facility, the owner or operator shall test each shipment for Total Halogens using EPA Reference Method 9077, or an alternate test method if approved in writing by the Department. If the test of any shipment reveals total halogens in excess of 1,000 ppmw, then the owner or operator shall refuse to accept the shipment.

Vendor guarantee or recent test data from WDLF suppliers shall be sufficient to show compliance with this standard. The permittee shall keep records of the results of sampling required by this condition for at least three (3) years.

(k) The owner or operator shall take and retain a sample of each shipment of WDLF that is delivered to the facility. The samples shall be retained on-site for at least one (1) year and shall be made available to the Department upon request. The samples are to be sealed and identified with the identity of the supplier, the date of delivery, the delivery invoice number, and the total gallons of WDLF in the shipment.

(l) The following emission limits pertain to Nitrogen Oxide (NO_x), Carbon Monoxide (CO) and Volatile Organic Compounds (VOC, as propane):

Pollutant	NO _x	CO	VOC (as propane)
Emission limits	85 ppmvd @15% O ₂	350 ppmvd @15% O ₂	60 ppmvd @15% O ₂

**SECTION D. Source Level Requirements**

(m) The owner or operator may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is equal to or greater than 10% at any time.

003 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The storage and handling of the material collected in the air cleaning device(s) associated with the aforementioned source(s) shall not at any time result in the emission of fugitive air contaminants in excess of the limitations specified in Section 123.1 of Chapter 123 of the Rules and Regulations of the Department of Environmental Protection.

004 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The waste derived liquid fuel (WDLF) shall be heated in a preheater prior to being fired in the rotary drum dryer. The preheater shall be operational whenever WDLF is to be used.

005 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.92]**Subpart I - Standards of Performance for Hot Mix Asphalt Facilities****Standard for particulate matter.**

(a) On and after the date on which the performance test required to be conducted by 60.8 is completed, no owner or operator shall discharge or cause the discharge into the atmosphere from any affected facility any gases which:

- (1) Contain particulate matter in excess of 90 mg/dscm (0.04 gr/dscf).
- (2) Exhibit 20 percent opacity, or greater.

Throughput Restriction(s).**# 006 Elective Restriction**

(a) To ensure that the annual emission of carbon monoxide to the outdoor atmosphere is less than 100 tons per year, the annual production of asphalt by this source may not exceed 495,000 tons per year.

(b) At the discretion of the permittee, the throughput limitation specified in paragraph (a) may be adjusted based upon the result of a stack test of this source during the term of this operating permit.

II. TESTING REQUIREMENTS.**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) If at any time the Department has reason to believe that the air contaminant emissions from the exhaust of a fabric collector (baghouse) associated with an HMA plant operating under this Operating Permit are, or may be, in excess of any applicable air contaminant emission limitation, the owner or operator shall conduct such stack tests or source tests requested by the Department to determine the actual air contaminant emission rate. The owner or operator shall perform any such testing in accordance with the applicable provisions of 25 Pa. Code, Chapter 139 (relating to sampling and testing) as well as in accordance with any additional requirements or conditions established by the Department at the time the owner or operator is notified, in writing, of the need to conduct testing.

008 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.93]**Subpart I - Standards of Performance for Hot Mix Asphalt Facilities****Test methods and procedures.**

**SECTION D. Source Level Requirements**

(a) In conducting the performance tests required in 60.8, the owner or operator shall use as reference methods and procedures the test methods in Appendix A of this part or other methods and procedures as specified in this section, except as provided in 60.8(b).

(b) The owner or operator shall determine compliance with the particulate matter standards in 60.92 as follows:

(1) Method 5 shall be used to determine the particulate matter concentration. The sampling time and sample volume for each run shall be at least 60 minutes and 0.90 dscm (31.8 dscf).

(2) Method 9 and the procedures in 60.11 shall be used to determine opacity.

III. MONITORING REQUIREMENTS.**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(1) Mechanical gauges shall be installed and maintained to indicate, in inches of water column, the static pressure differential across the baghouse.

(2) The company shall ensure that the control devices shall be equipped with the applicable monitoring equipment and the monitoring equipment shall be installed, calibrated, operated, and maintained according to the vendor's specifications at all times the control device is in use.

(3) Each truckload or batch of Waste Derived Liquid Fuel (WDLF) must be analyzed using the specified analytical technique and must be in compliance with the acceptable levels as specified in Condition #001 of this Section. A sample of each load of reprocessed oil delivered to the asphalt concrete plant shall be taken at the time of delivery to the plant using a sampling technique capable of achieving a representative composite sample of the entire load and shall be retained on site for at least two (2) years for random selection and analysis by the Department. The samples are to be sealed and identified as to the date of delivery, delivery invoice number, supplier and amount of gallons delivered. All test records must be maintained for two (2) years and be made available to the Department upon request.

010 Elective Restriction

(a) The permittee shall monitor the pressure drop across the baghouse (Control Device C02) on a daily basis.

(b) In addition, the facility shall monitor asphalt production on a monthly basis (12-month rolling summation; in tons) to demonstrate compliance with the throughput restriction.

IV. RECORDKEEPING REQUIREMENTS.**# 011 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(1) The company shall maintain a file containing all records and other data that are required to be collected pursuant to the various provisions of this Operating Permit. The file shall include, but not be limited to: all air pollution control systems performance evaluations and records of calibration checks, adjustments and maintenance performed on all equipment which is subject to this plan approval. All measurements, records and other data required to be maintained by the company shall be retained for at least two (2) years following the date on which such measurements, records or data are recorded.

(2) The permittee shall record the pressure drop across the dust collector. At a minimum these recordings shall be taken once per week, while the source and collector is in operation. The recordings shall be maintained in a logbook and made available to the Department upon request.

(3) The company shall maintain daily records indicating the fuel type, average hourly firing rate, and total quantity used. These records must be maintained for a period of two years and must be made available for review upon the Department's request.

**SECTION D. Source Level Requirements****# 012 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain records of each daily inspection of the baghouse (Control Device C02) and of the monthly production of asphalt (expressed as a summation of production over the preceding 12 month period). These records shall be made available to the Department upon request.

013 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The company shall maintain records of the following:

- (a) Certified fuel test analysis provided by the supplier or through certified testing conducted through the permittee of each truckload of waste derived liquid fuel (WDLF) detailing, at a minimum, the items specified in Condition #001 of this Section.
- (b) Certified fuel test analysis provided by the supplier or through certified testing conducted through the permittee of each truckload of #2 fuel oil detailing, at a minimum, the items specified Condition #001 of this Section.
- (c) Hot mix asphalt production in tons per hour, hours per day, and days per year. Also, the asphalt production shall include a 12-month rolling sum to show compliance with Condition #006 of this Section.
- (d) The fuel type, average hourly firing rate and the total daily fuel usage.
- (e) Dates of sweeping or cleaning of the in-plant roads.
- (f) These records must be kept for a period of five (5) years and made available to the Department upon request.

V. REPORTING REQUIREMENTS.**# 014 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) Any changes in the location of the aforementioned source, or any changes in the process or control equipment would be considered a modification and would require the submittal of an amended application for plan approval in accordance with the provisions of 25 PA Code 127.11 and 127.12.

(b) HMA plants constructed after June 11, 1973 are subject to the New Source Performance Standards of 40 CFR, Part 60, Subpart I, Standards of Performance for HMA Facilities. In accordance with 40 CFR 60.4, copies of all requests, reports, applications, and submittals, and other communications, shall be forwarded to EPA at the address listed below, unless otherwise noted.

Enforcement & Compliance Assurance Division
Air, RCRA and Toxics Branch (3ED21)
Four Penn Center
1600 John F. Kennedy Boulevard
Philadelphia, PA 19103-2852

(c) Any notification as a result of any condition herein should be directed to:

Air Quality Program Manager
Department of Environmental Protection
2 Public Square
Wilkes-Barre, PA 18701-1915

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 015 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) The pressure differential across the baghouses shall be monitored and recorded on a daily basis while the asphalt plant is operating. The permittee shall retain these records for a minimum of five (5) years and shall be made available to the Department upon request.
- (b) Dust collected in the baghouse filters shall be discharged into closed containers only.
- (c) The permittee shall keep on hand a sufficient quantity of spare baghouse bags/filters for the baghouse associated with this source in order to be able to immediately replace any bags/filters requiring replacement due to deterioration resulting from routine operation of the source and baghouse.
- (d) The permittee shall maintain and operate the air pollution control equipment and sources in accordance with good engineering practice.

VII. ADDITIONAL REQUIREMENTS.**# 016 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The company shall not impose conditions upon or otherwise restrict the Department's access to the aforementioned sources and/or any associated air cleaning devices and shall allow the Department to have access at any time to said source(s) and associated air cleaning devices with such measuring and recording equipment, including equipment recording visual observations, as the Department deems necessary and proper for performing its duties and for the effective enforcement of the Air Pollution Control Act.

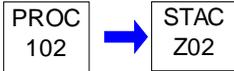
**SECTION D. Source Level Requirements**

Source ID: 102

Source Name: ASPHALT STORAGE TANKS (2) W/ ELEC HEATER

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 01

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

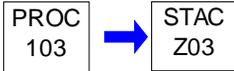
**SECTION D. Source Level Requirements**

Source ID: 103

Source Name: HOT ELEVATORS, SCREENS, BINS, ETC.

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 02

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 104

Source Name: COLD AGGREGATE BINS

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 02

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

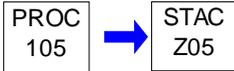
**SECTION D. Source Level Requirements**

Source ID: 105

Source Name: FINE/COARSE AGGREGATE STORAGE PILES

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 02

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

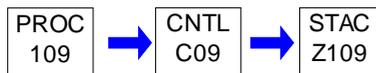
**SECTION D. Source Level Requirements**

Source ID: 109

Source Name: PORTABLE CRUSHER AND ENGINES GP3/GP9 48-037

Source Capacity/Throughput:

Conditions for this source occur in the following groups: GROUP 03

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION E. Source Group Restrictions.**

Group Name: GROUP 01

Group Description: OIL-FIRED SOURCES

Sources included in this group

ID	Name
101	HOT MIX ASPHALT BATCH PLANT-ROTARY DRYER
102	ASPHALT STORAGE TANKS (2) W/ ELEC HEATER

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §123.21]

General

No person may permit the emission into the outdoor atmosphere of sulfur oxides from a source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION E. Source Group Restrictions.**

Group Name: GROUP 02

Group Description: FUGITIVE EMISSIONS

Sources included in this group

ID	Name
103	HOT ELEVATORS, SCREENS, BINS, ETC.
104	COLD AGGREGATE BINS
105	FINE/COARSE AGGREGATE STORAGE PILES

I. RESTRICTIONS.**Emission Restriction(s).****# 001 [25 Pa. Code §123.13]****Processes**

(a) No person may permit the emission into the outdoor atmosphere of particulate matter from these sources in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

002 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

All stockpiles and bins shall be maintained to prevent particulate matter from becoming airborne in accordance with 25 Pa. Code §§ 123.1 and 123.2.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Stockpiles shall be kept as compact as possible to limit exposure to the wind. Material shall be stockpiled in such a manner that it may be adequately wetted as necessary to control fugitive emissions.

**SECTION E. Source Group Restrictions.****VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION E. Source Group Restrictions.**

Group Name: GROUP 03

Group Description: PORTABLE CRUSHER AND ENGINES

Sources included in this group

ID	Name
106	PORTABLE CRUSHER AND ENGINES GP3/GP9 48-037
109	PORTABLE CRUSHER AND ENGINES GP3/GP9 48-037

I. RESTRICTIONS.**Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) Any diesel engine for which construction commenced on or after July 1, 1972 and best available technology requirements have not been previously established:

(i) If the diesel-fired internal combustion engine has an engine rating greater than 100 brake horsepower, the engine shall, at a minimum, comply with a Total Hydrocarbon (THC) emission standard of 1.0 gm/bhp-hr.

(ii) If the diesel-fired internal combustion engine is equal to or greater than 200 brake horsepower and number of hours of operation of engine are equal to or greater than the hours per year listed in the following table, then the engine shall be installed with NOx control device with a minimum of 80% NOx control efficiency.

Facilities Located in the "Severe" Ozone Non-Attainment Area

Engine Rating (BHP) >	Engine Rating (BHP) <	Actual Annual Operating Hours >
200	500	2,000
500	1,000	700
1,000	-----	500

Facilities Located in "Moderate" (or lower classified) Ozone Non-Attainment Areas

Engine Rating (BHP) >	Engine Rating (BHP) <	Actual Annual Operating Hours >
200	250	7,000
250	500	4,000
500	750	1,700
750	1,000	1,500
1,000	1,500	1,100
1,500	2,000	750
2,000	-----	500

If NOx emissions from engine(s) are controlled using control technology that uses ammonia or urea as a reagent, then the company shall limit the exhaust ammonia slip at 10 ppmvd, or less corrected at 15% O₂.

All other diesel engines shall at a minimum comply with the NOx emission standard of 6.9 gms/hp-hr.

(iii) If the diesel-fired engine is equal to or greater than 100 brake horsepower and number of hours of operation of engine are equal to or greater than the hours per year listed in the following table, then the engine shall be installed with CO Oxidation Catalyst control device with a minimum of 90% control efficiency.

Engine Rating (BHP) >	Engine Rating (BHP) <	Actual Annual Operating Hours >
100	150	4,800
150	250	2,800
250	500	1,850
500	750	1,200
750	1,000	950
1,000	1,500	700

**SECTION E. Source Group Restrictions.**

1,500	2,000	670
2,000	2,500	500
2,500	-----	100

All other diesel engines shall at a minimum comply with CO emission standard of 2.0 gms/bhp-hr.

- (iv) The sulfur content in diesel fuel shall not, at any time exceed 0.3 percent (by weight).
- (v) The particulate matter emissions from each engine shall not exceed 0.4 gms/bhp-hr.
- (vi) Visible emissions from diesel engine(s) stacks shall not exceed the following limitations:
 - (A) Equal to or greater than 10% for a period or periods aggregating more than three (3) minutes in any one (1) hour; and
 - (B) Equal to or greater than 30% at any time.
- (vii) Odor emissions in such a manner that the malodors are detectable outside the property of the permittee as specified in 25 Pa. Code §123.31.

II. TESTING REQUIREMENTS.**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) For a new diesel-fired internal combustion engine installed in accordance with Condition #001 and which has a rated capacity equal to or less than 500 brake horsepower, vendor guarantees shall be sufficient to fulfill this requirement. However, the Department reserves the right to require an additional verification of emission rates which may include source testing in accordance with applicable provisions of 25 Pa. Code Chapter 139 (relating to sampling and testing) or portable exhaust gas analyzers approved by the Department if the NOx emissions from the facility including the proposed diesel engines are equal to or greater than:
 - (i) 22.5 tons per year if the facility is located in severe ozone non-attainment areas; and
 - (ii) 90 tons per year if the facility is located in any other area than those listed above.
- (b) For a new internal combustion engine installed in accordance with Condition #001 and which has a rated capacity greater than 500 brake horsepower, within 180 days of receiving authority to construct under this general permit, the permittee shall perform stack testing in accordance with 25 Pa. Code Chapter 139.
- (c) In addition to the stack testing required by this condition, within 12 months after the initial stack testing, and annually thereafter, the permittee shall perform NOx emissions tests upon each of the respective engines subjected to the BAT as stated in Condition #001 herein using a portable analyzer approved by the Department. The Department may alter the frequency of annual portable analyzer tests based on the results. The Department may also waive all or parts of this requirement if the permittee demonstrates compliance, in lieu of testing, through alternate means satisfactory to the Department.
- (d) The Department reserves the right to require stack tests in accordance with EPA reference methods should the data from the portable analyzer warrant such tests. The purpose of this testing is to demonstrate compliance with the emission limitations required for new engines.
- (e) The Department may accept the vendor guarantees or recent on-site test data on similar engines, or any other means approved by the Department as a verification of NOx emission if the NOx emissions from a diesel engine located in severe non-attainment area for ozone are less than 2.5 tons per year or 10 tons per year if a diesel engine is located in areas other than severe non-attainment for ozone.
- (f) If performance stack tests are required for the demonstration of compliance with applicable emissions limits, the owner or operator of the affected facility shall comply with the following requirements:
 - (i) Within sixty (60) days after achieving the maximum production rate at which the affected facility will be operated, but no later than one hundred eighty (180) days after the initial startup of the source and the owner or operator shall demonstrate compliance with the applicable emission limits.
 - (ii) At least sixty (60) days prior to the test, the company shall submit to the Department for approval the procedures for the test and a sketch with dimensions indicating the location of sampling ports and other data to ensure the collection of representative samples.



SECTION E. Source Group Restrictions.

- (iii) At least thirty (30) days prior to the test, the Department shall be informed of the date and time of the test.
- (iv) Within sixty (60) days after the source test(s), two copies of the complete test report, including all operating conditions, shall be submitted to the Department.

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall maintain accurate records, which, at a minimum, shall include:
 - (i) The number of hours per calendar year that each engine or piece of equipment operated using non-resettable hour meter.
 - (ii) The amount of fuel used per calendar year in each engine or piece of equipment.
- (b) When a new diesel-fired internal combustion engine is installed in accordance with Condition #001 and is required to conduct a performance test, the permittee shall maintain records or report the following:
 - (i) Records including a description of testing methods, results, all engine operating data collected during the tests and a copy of the calculations performed to determine compliance with emission standards.
 - (ii) Copies of the report that demonstrates that the engines were operating at rated brake horsepower and rated speed conditions during performance testing.
- iii. Submittal of reports in accordance with the requirements and schedules outlined in this Diesel Engine(s) General Permit.
- (c) These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request. The Department reserves the right to expand the list contained in this condition as it may reasonably prescribe pursuant to the provisions of Section 4 of the Pennsylvania Air Pollution Control Act (35 P. S. §§4004), and as it may deem necessary to determine compliance with any condition contained herein.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

Source Id	Source Description
101	HOT MIX ASPHALT BATCH PLANT-ROTARY DRYER
Emission Limit	
500.000 PPMV	over any 1-hour period
0.040 gr/DRY FT3	TSP
102	ASPHALT STORAGE TANKS (2) W/ ELEC HEATER
Emission Limit	
500.000 PPMV	over any 1-hour period
	SO2

Site Emission Restriction Summary

Emission Limit	Pollutant
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**SECTION H. Miscellaneous.**

(a) The Department received the operating permit application for this facility on 08/24/2023. The facility is required to pay an Annual Operating Permit Maintenance Fee in accordance with Pennsylvania Code, Title 25, Chapter 127, Section 127.703(d). The Annual Maintenance Fee is due on or before December 31 of each year for the next calendar year.

(b) This permit is a renewal of Operating Permit No. SM 48-00047 and includes conditions from Plan Approval No. 48-303-005C and GP9-48-015 that expired 08/25/21 and GP3-48-015 that expired 08/25/21 for the Portable Crushing Operation.

The conditions in GP3-48-037 and GP9-48-037 are applicable when the Portable Crushing Operations are in use.

(c) This is a Synthetic Minor Operating Permit facility.

(d) At the time of issuance of GP3-48-037 and GP9-48-037, the portable crushing operations were in use. The conditions stated in those General Permits will be applicable when the Portable Crusher Operations are on site.



***** End of Report *****
